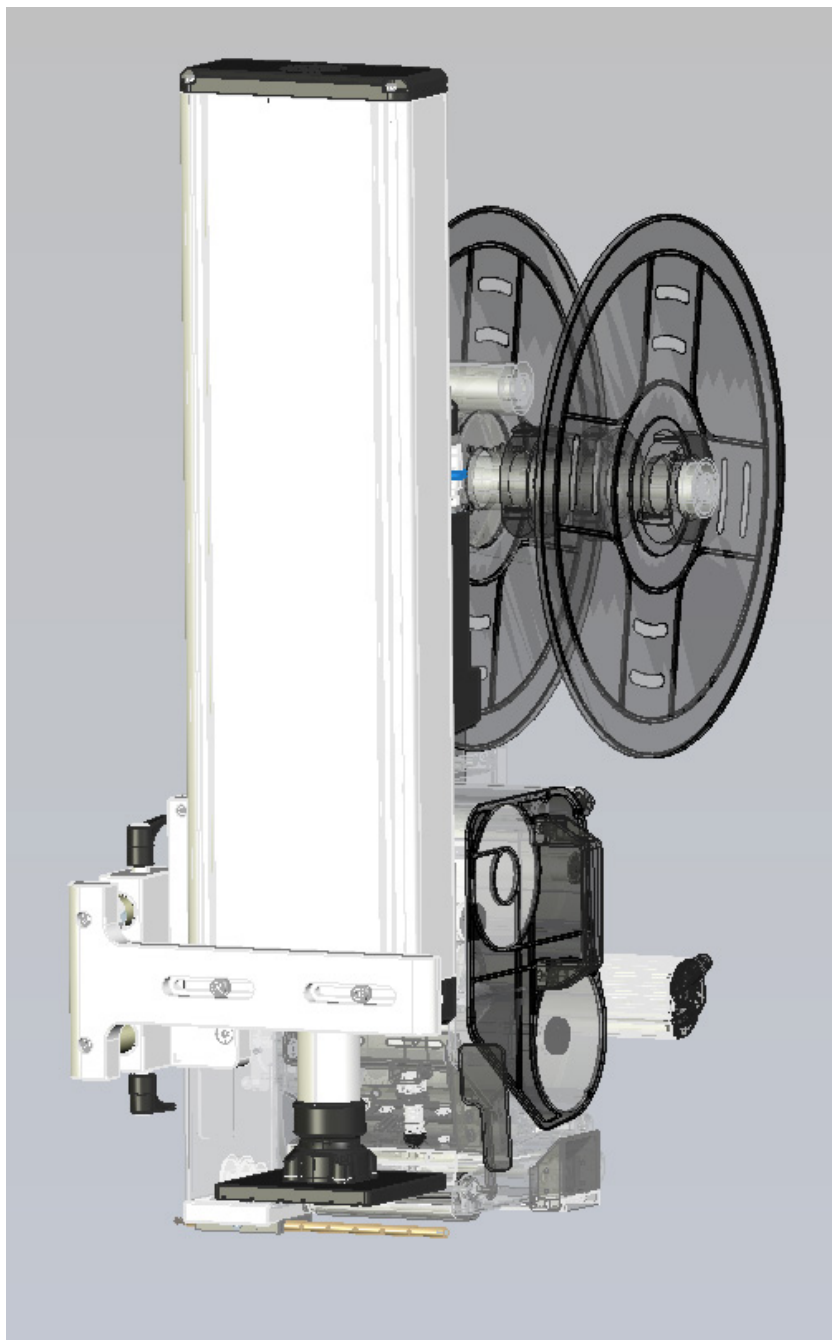


M230i-T4/T6 applicators

Spares Catalogue

EPT025847



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Introduction

This document provides a listing of all spares items that can be ordered for maintenance or repair of your M230i-T4/T6 applicator. For Printers and PCU see separate Spares Catalogues

The following tools may be required when replacing parts on this M230i-T4/T6 applicator:

Hex key set (1.5–6 mm)	Source Locally
Side cutting pliers	Source Locally
Open jaw spanner set (8, 10, 12, 13, 14, 16, 17 & 20 mm)	Source Locally
Electronics screwdriver set, flat and Philips	Source Locally
Metric Nut spinners (5.5 mm)	Source Locally
Circlip pliers	Source Locally

Spares level

Level 1 – Basic wear and tear items which customers could hold on site plus consumable items.

Level 2 – Main critical items to the operation of the applicator which could be replaced by a fully trained customer.

Level 3 – Any other items not included in the above. These would be held by Domino/Mectec trained engineer only.

All of the above three levels would be carried by a Domino/Mectec Engineer.

We recommend that the following wear and tear parts are used for preventative maintenance. Replacement intervals will vary according to application type.

	Image	Description	Quantity per kit	Level
		MT37999SP Applicator Module Filter/Silencer	2	I

Overview M230i-T4/T6 applicators

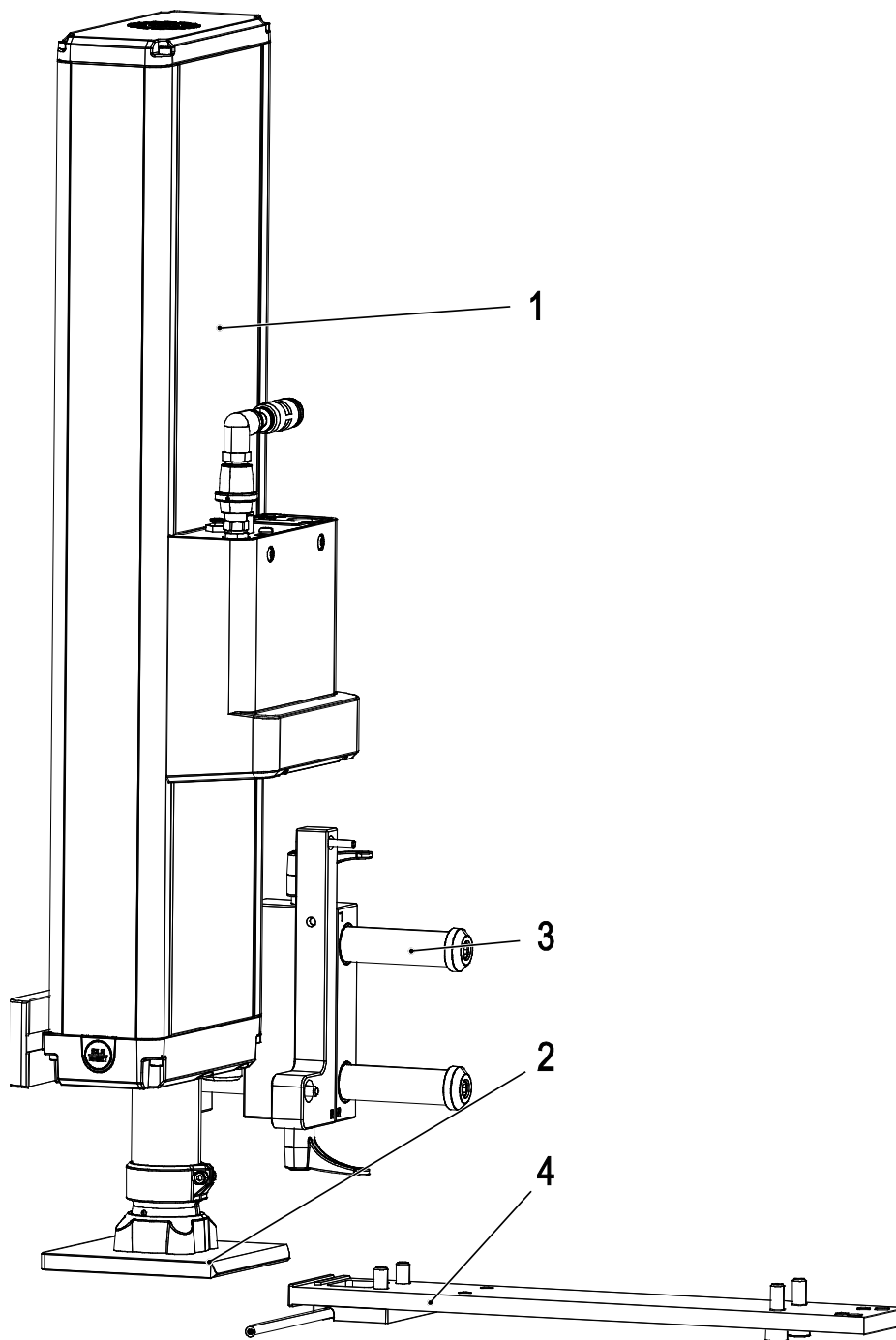
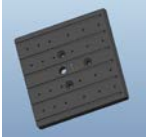


	Image	Description	Quantity per kit	Level
1		Applicator See page 6.	1	3
2		Applicator pad See page 11.	1	3
3		Applicator holder See page 13.	1	3
4		Others and options See page 14.	1	3

Applicator

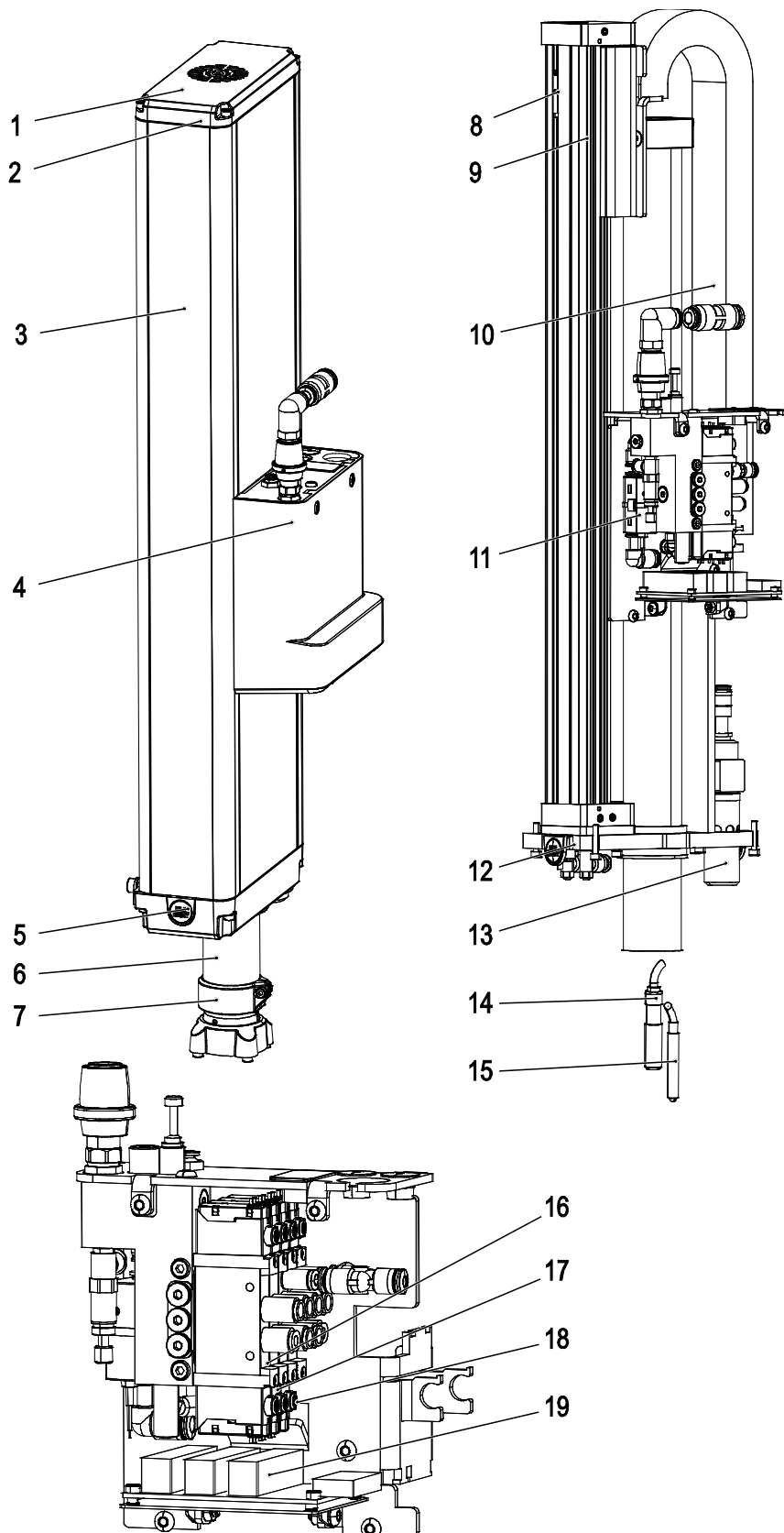
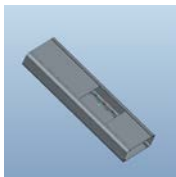
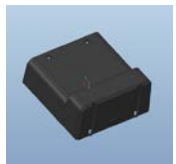
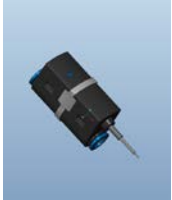
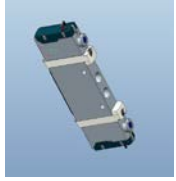
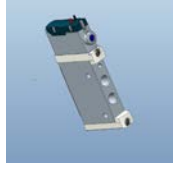


	Image	Description	Quantity per kit	Level
1		EPT022872SP 600mm EPT022879SP 400mm EPT022913SP 200mm Applicator module	1	3
2		EPT022868SP Top cover	1	3
3		EPT027302 600mm EPT027301 400mm EPT027300 200mm Cover kit	1	3
4		EPT022871SP Control module cover	1	3
5		EPT022870SP Stop button	1	3

6		EPT019558SP 600mm EPT022845SP 400mm EPT022745SP 200mm Tube	I I I	2
7		EPT027306 Pad adaptor with screws (No sensors)	I	2
8		MT21238SP Home/End position sensor, SME-(M-DS-24V-K-5,0-OE)	I	2
9		EPT022702SP 600mm EPT022837SP 400mm EPT022912SP 200mm Stroke unit DGC-I8	I I I	3
10		EPT027305 600mm (21 pcs) EPT027304 400mm (15 pcs) EPT027303 200mm (8 pcs) Cable chain kit	I I I	3
11		EPT022716 Pressure sensor SDE5-D10-O-Q6-P-K	I	3

12		EPT025716 Switch Idle/Reset with cables	1	3
13		MT37999SP Control Module Filter/Silencer	2	1
14		MT37841SP Inductive sensor M8 IME08-02BPSZW3KP02	1	2
15		MT20025SP Optical sensor M5x0.5	1	2
16		EPT027307 Vacuum/Blow valve kit	1	3
17		EPT027309 Cylinder valve kit	1	3
18		EPT027310 High/Low pressure valve kit	1	3
19		MT13416SP Filterboard	1	3
		MT31833SP Cable filter board App-PCU IV B 2.0 M; 24 PIN	1	3

		EPT019548SP Piston sealing 5 Pcs	1	2
		MT11141SP Vacuum pump VL20-038C	1	3

Applicator pad

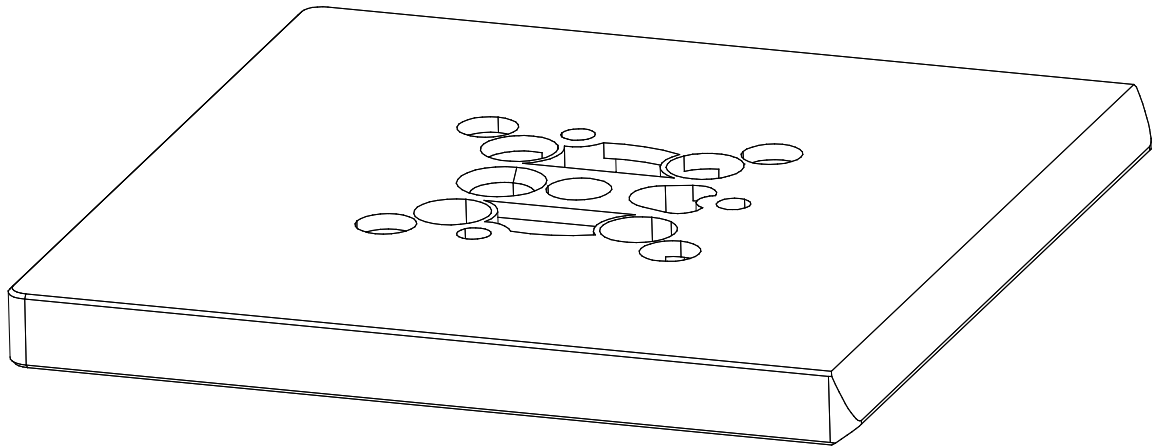
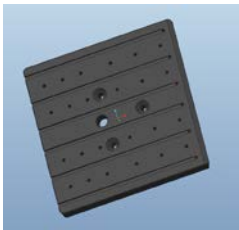


	Image	Description	Quantity per kit	Level
I		EPT023578SP 110x110 EPT023579SP 110x160 EPT023580SP 110x66 EPT023581SP 150x110 EPT023582SP 150x210 EPT026359SP 80x66 EPT026361SP 50x66 Vacuum plate SLS – complete unit	I	3

Applicator holder

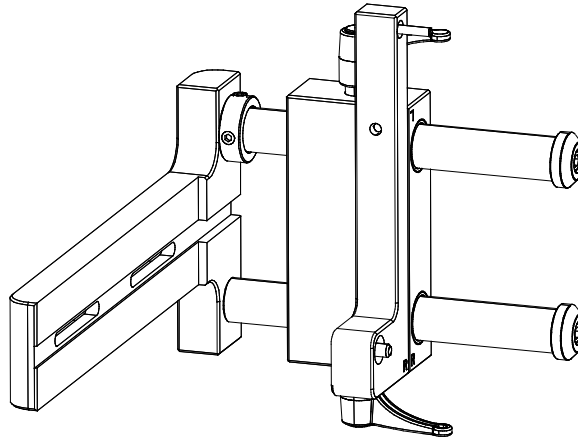
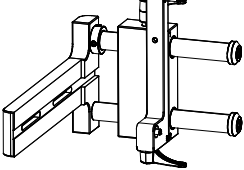
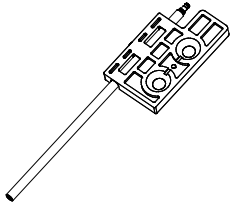


	Image	Description	Quantity per kit	Level
1		EPT022600SP Left EPT025037SP Right Fixation unit	1 1	3
2		EPT027311 Fixation unit kit	1	2
3		EPT019841SP Shaft end cap	1	2

Others and options

	Image	Description	Quantity per kit	Level
		EPT011675SP T50i MT12725SP T60i Assisting blow complete	1 1	 3